



BVOH

Butenediol Vinyl Alcohol
co-polymer

Material specifications	Value	Test Method ISO
Density	1,3 g/cm ³	1183B
Melting Point	150 °C	306/B50
Tensile Modulus	Not Relevant	/
Tensile Stress	Not Relevant	/
Notched Impact Strenght	N/A	/
Molding Shrinkage	1%	294-4

Filament specifications and print settings	
Diameter 1.75mm	1.75 ± 0.05 mm
Diameter 2.85mm	2.85 ± 0.08 mm
Roundness Deviation	max 3%
Suggested Print Temperature	200 – 220 °C
Suggested Print Speed	40 – 70 mm/s
Suggested Bed Temperature	Not required