



MATERIAL SPECIFICATION

Properties	Value	Test Method - ASTM
Density	1,25 g/cm ³	D1505
Melting point	130-155°C	D3418
Tear Strength	68 MPa	D790
Tensile Strength	37 MPa	D638

FILAMENT SPECIFICATION

Properties	Value and Tolerances
Diameter 1.75/2.85 mm	±0.05 mm
Roundness deviation	max 3%
Suggested print temperature (guideline)	200°C
Suggested print speed	up to 250 mm/s
Suggested bed temperature	30 - 50°C (not necessary)